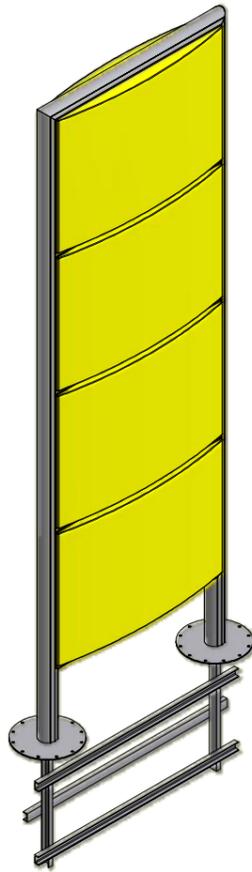
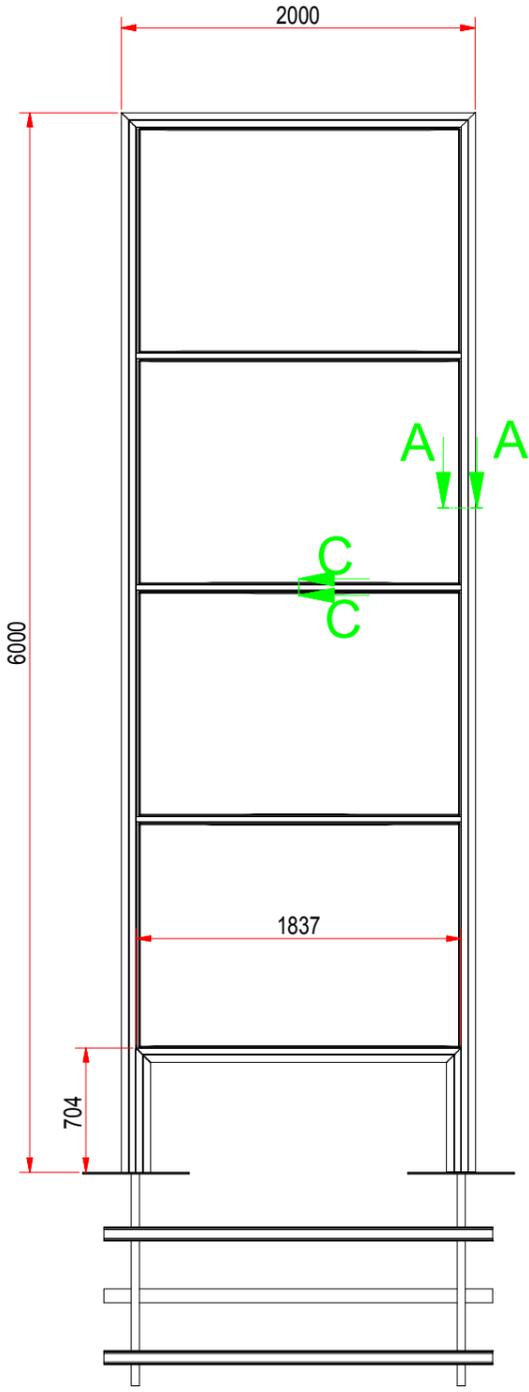
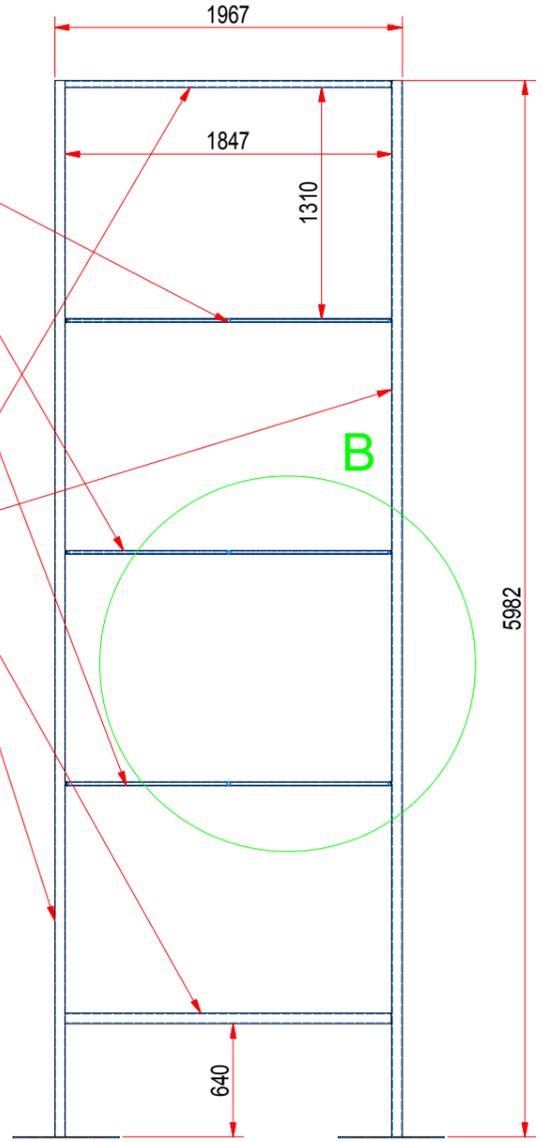


TELAIO

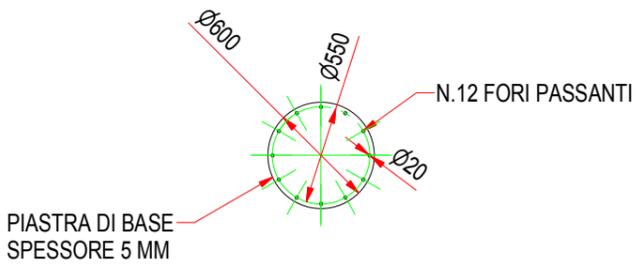


TUB 20X20 SP2

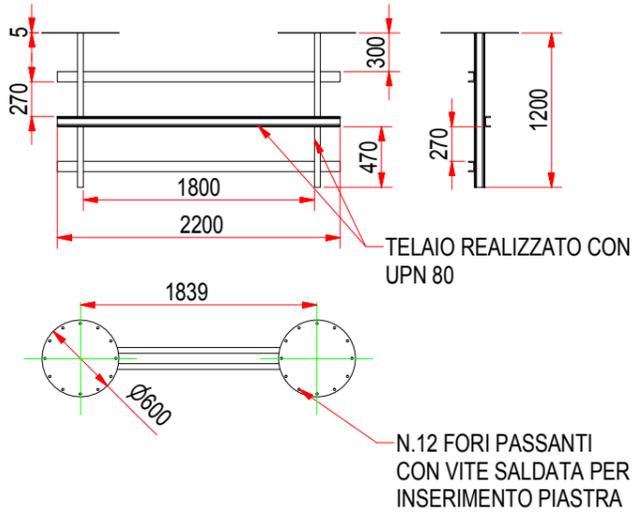
TUB.100X60 SP.3



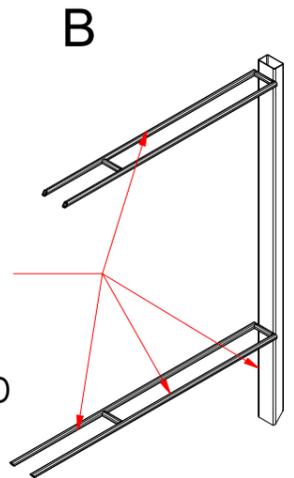
PIASTRA DI BASE :
ALU 014



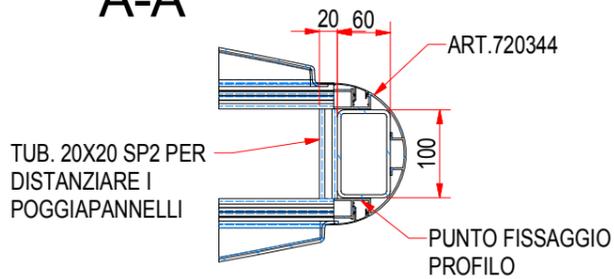
CONTROPIASTRA
E TELAIO



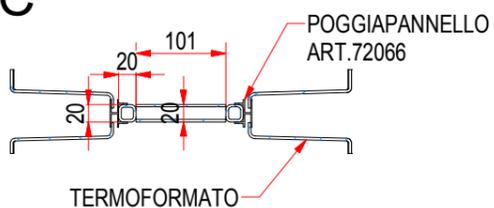
TUB 20X20
SP.2 PER
FISSAGGIO
TIENIPANNELLO



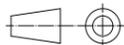
A-A



C-C



SE NON DIVERSAMENTE SPECIFICATO
TUTTE LE QUOTE SONO IN mm
E SI INTENDONO A PEZZO FINITO



| | | | |
|---|--------------------------|---------------------------------------|------------|
| - ALBERI..... | H11 UNI EN 20286-2:1995 | - □ - □ - // TRA SUPERFICI..... | 0.2 SU 100 |
| - FORI..... | H11 UNI EN 20286-2:1995 | - ○ CONCENTRICITÀ E COASSIALITÀ..... | 0.2 SU 100 |
| - ALTRE QUOTE..... | Js11 UNI EN 20286-2:1995 | - / ERRORE DI ROTAZIONE..... | 0.2 SU 100 |
| - VALORI ANGOLARI..... | ± 30' | - RUGOSITÀ Ra..... | 3.2 µm |
| - SMUSSI DI SPIGOLI..... | DA 0.2 A 0.5 | - CARPENTERIA SALDATA..... | Js 13 |
| - RACCORDI CONCAVI..... | DA 0.5 A 1.0 | - CARPENTERIA CHIODATA..... | Js 14 |
| - FILETT. QUAL. MEDIA..... | UNI 5545:1965 | - VALORI ANGOLARI SU CARPENTERIA..... | ± 45' |
| - J. TRA SUPERFICI E RISPETTO ASSI..... | 0.1 SU 100 | | |

PROCEDIMENTO DI SALDATURA
SECONDO CNR UNI 10011 2.5.1
CLASSE I SECONDO 2.5.3
PREPARAZIONE E DIMENSIONE SECONDO
SPECIFICA 060918



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FAX +39 075 9412854
E-MAIL SIGN@ALUTECHITALIA.COM

| | | | |
|------------------------------------|------------|--------------|------------------|
| PROG. <i>Ing. A. Palazzetti</i> | 04/08/2010 | T. TERMICO | T. SUPERFICIALE |
| CONTR. | | | |
| GREZZO | MATERIALE | MASSA N/A | |
| DISEGNO N. | ART344 | A3 | FOGLIO 1 di 1 |